



Dune Buggy Assembly Instructions

1. Unpacking the Dune Buggy

- Remove cardboard box and unfasten steel uprights. Locate tool box and unwrap loose components.
- Cut the steel twist-tie hold downs in the front and rear of the buggy to release it from the shipping rack.

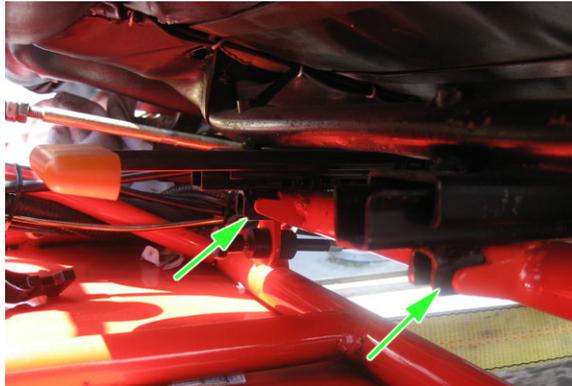
2. Installing the Front and Rear Wheels

- Install the FRONT shock absorbers and wheels first.
- The shock absorbers must be mounted first. Using a jack, raise the front of the Dune Buggy and mount the top of the shock absorber to the bracket on the chassis.
- Raise the jack high enough to mount the wheels. Only remove the lug nuts to mount the wheels.
- Inflate the tires to appropriate pressure.
- Repeat steps (2a-d) for REAR absorbers and wheels.

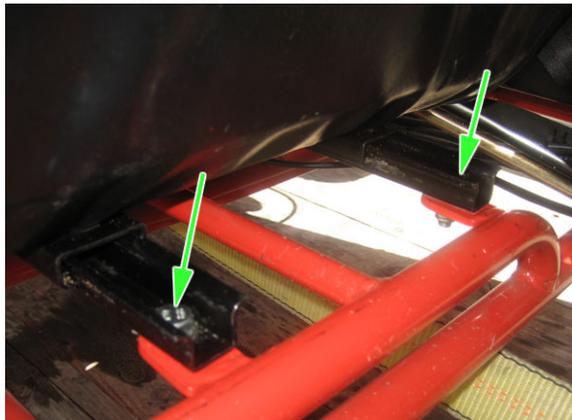


3. Installing the Seats

- Position the front bracket underneath the seat to align with the bracket on the frame.



- Slide the seat forward using the adjusting lever. This will make mounting the fasteners in the rear of the seat more accessible. Fasten rear seat bracket to the frame with the nuts and bolts.



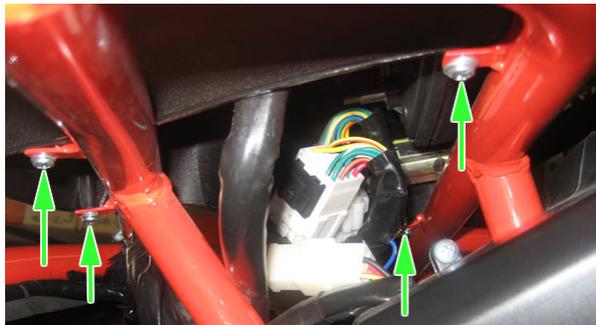
4. Installing the Steering Wheel

- a. Mount the steering wheel on the hub and align screw holes. Make sure the front wheels and steering wheel are matched.
- b. Plug the 2 horn wires into 2 wires coming from the center of the hub. Polarity does not matter.
- c. Align chrome bezel with screw holes and mount the 6 screws.



5. Installing the Instrument Cluster

- a. Align the 4 mounting points on the bottom of the Instrument Cluster to the mounting points on the frame. Screw until the plastic casing is snug. DO NOT OVERTIGHTEN.



6. Installing the Roll Cage

- a. First install the RIGHT and LEFT forward spanners that go from the front to the rear of the Dune Buggy. Next install the RIGHT and LEFT side spanners that mount to the forward spanners. Then install the roof spanner to the forward spanners.
- b. Mount the sun shade and tube padding.



7. Installing the Fenders, Rearview Mirrors and Tow Hitch

- a. These are all optional hardware. Mount with included fasteners.